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D3953-7

Job Sheet 183430



Part No: D3953-7

Job Qty: 20 ea

Part Name: Spring Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/18/18

Job Tracking No:

Due Date: 10/12/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C IPP RevA: New issue DD verified by:EC IPP Rev:B as per dwg revC DD 10.03.02 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	10/12/18	10/12/18	0.00	0.00	Start Up Machining-2	2mm	JRD 15/11/04
100	Hardinge	20 pcs	10/12/18	10/12/18	0.00	0.89	Hardinge		11
120	QC	20 pcs	10/12/18	10/12/18	0.00	0.00	QC8		14 2018-11-04
130	Packaging	20 pcs	10/12/18	10/12/18	0.00	0.00	Packaging3-2	FP001	BEB 18-11-06
140	QC21-SA	20 Ea	10/12/18	10/12/18	0.00	0.00	QC21		DAS 21 9-80

Part Op 100 - TURN AS PER FOLIO FA854 & DWG
Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELRINR0.750	Delrin Round Bar 0.75" Color: Black	.7200 ft (.036 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELRINR0.750	1	106	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Gas Spring Spacer	0.630Inches ± 0.030	0.660 0.600	Diameter	
2	Gas Spring Spacer	0.257Inches + 0.006 - 0.001	0.263 0.256	Diameter	
3	Gas Spring Spacer	0.370Inches + 0.000 - 0.030	0.370 0.340		

Plex 9/18/18 9:20 AM Dart.lajeunesse.marie

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order	DISPOSITION	AGAINST DEPARTMENT/PROCESS			
Part: D3953-7 Job No: 183430 Serial No/Batch: S124366 Revision: Inspector: Exp Date: Instructions: Various STC's Container No: S124366 DART AEROSPACE 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartro.com www.dartaerospace.com Date: 11/04/18		☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other			
	Disposition				MRB (QSI042) Approval
					Completed By
					Lead hand / Supervisor Approval Verification
					QC / QA Coordinator Approval

Root Cause		FAULT CATEGORY			
Environment	☐ No Re-verification	☐ Pressure/Forced	☐ Temperature/Cure	☐ Power Loss/Surge	☐ Positioned Wrong
Design	☐ Operator	☐ Bending	☐ Set-up	☐ Folio/Program	☐ Outside Dimensions
Doc/Data	☐ Offset/Setup	☐ Centre Not Concentric	☐ BOM/Route	☐ Grain	☐ Over/Under tolerance
Equip/Tooling	☐ Supplier	☐ Cracks	☐ Broken/Damage/Defect	☐ Weld	☐ Part Incorrect
Handling/Pre	☐ Training	☐ Crimp/Kink/Ripple/Wave	☐ Inspection Incomplete/Unqualified	☐ Wrong Stock Pulled	☐ Part Lost/Missing
Material	☐ Use for Testing	☐ Cuffs	☐ Contamination	☐ Out of Sequence	☐ Part Moved
Internal Transport	☐ Poor Information	☐ Crushing	☐ Countersink	☐ Off-set	☐ Drawing
Tribal Knowledge	☐ Rushing	☐ Heat Treat	☐ Cut Too Short	☐ Mislabeled	☐ Finish
LOA	☐ Product Improvement	☐ Wave/Twist in Tube	☐ Instructions Incomplete/Unclear	☐ Fit/Function	☐ Misread
Substation	☐ Process Improvement	☐ Marks/Chatter	☐ Drill Holes	☐ Misaligned/off center	☐ Turning Sequence
Past Expiry Date	☐ Manufacturing Process				
Misidentified	☐ Past Due	OTHER :			